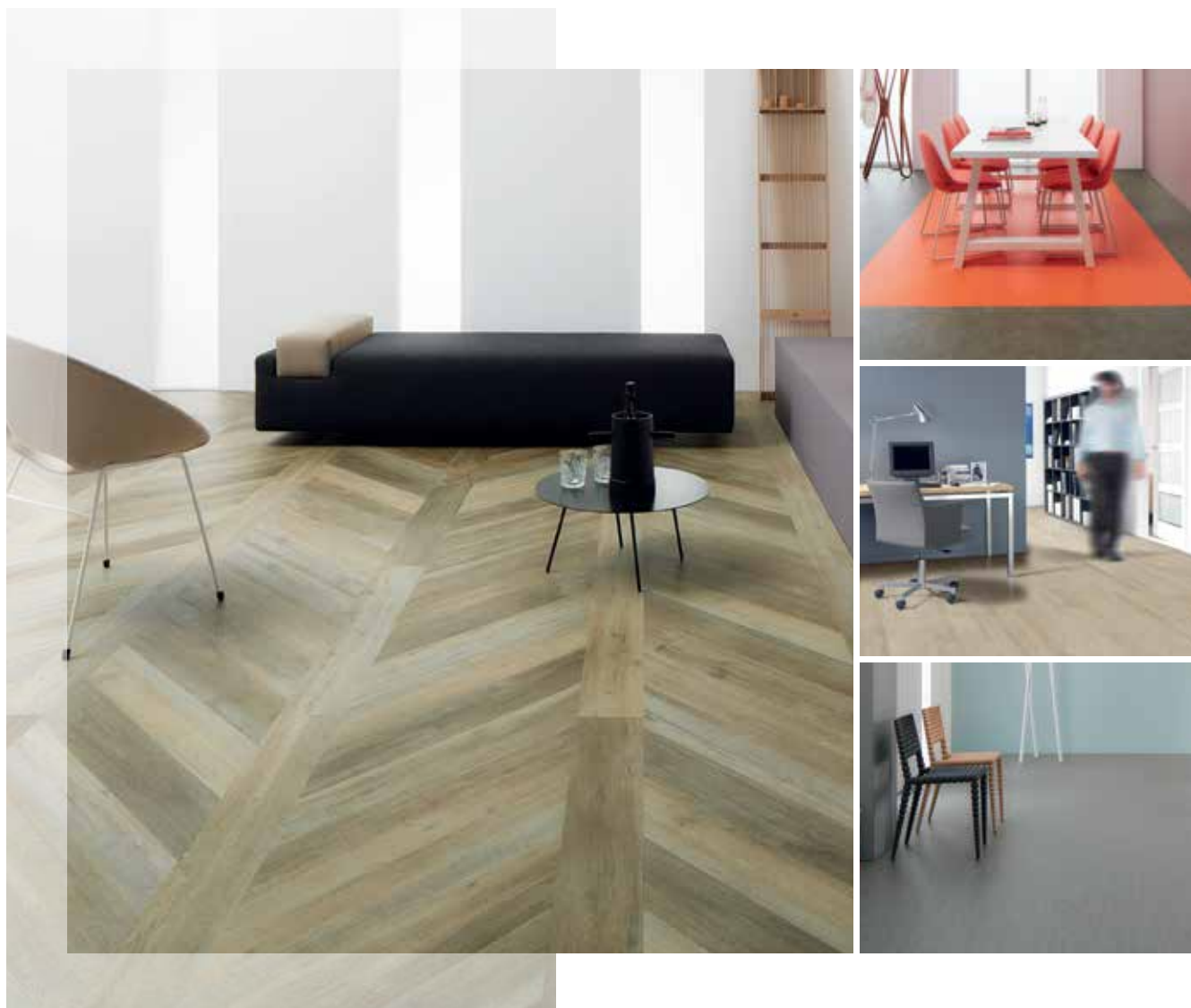


RESILIENT FLOOR COVERINGS

ALLURA LUXURY VINYL TILES



LUXURY VINYL TILES

ALLURA – THE CHOICE IS YOURS

Allura is Forbo's brand of Luxury Vinyl Tile (LVT) and over the past decade, it's established itself as one of the most popular brands in our extensive product portfolio. There is no other LVT in the market today that can match Allura in terms of design, technology and sustainability.

Designed and produced in Europe, Allura uses advanced production technology to ensure maximum dimensional stability so that the appearance of the floor remains as good as the day it was installed with no unsightly gaps.

The Allura design signature is inspiring, offering 100 different designs including our widest collection of wood designs. The range of stone and abstract designs ranges from classic marbles and concretes to eye catching galaxy and space digitally printed designs. There are also pure, solid colours that can add accents to individual floor designs.

Allura is the Luxury Vinyl Tile of choice, take a look and see for yourself what Allura has to offer you. For increased flexibility, a selection of 34 designs are also available in click and loose lay (tackified) formats.

See page 21 for more information.



Allura Flex 1506 | taupe sand + 9017 | fox orange

Allura is 100% phthalate free, REACH* compliant and produced in Europe with low emission levels. The excellent dimensional stability ensures safe and hygienic floors as dirt isn't trapped in the seams. Available in natural stress reducing designs and high LRV's, choosing Allura means you are choosing to create better indoor and outdoor environments.

*Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) addresses the production and use of chemical substances and their potential impact on both human health and the environment.



**COMMITTED
TO THE HEALTH
OF ONE**

WWW.FORBO-FLOORING.CO.UK/CHO

ALLURA COLLECTION AT A GLANCE

allura

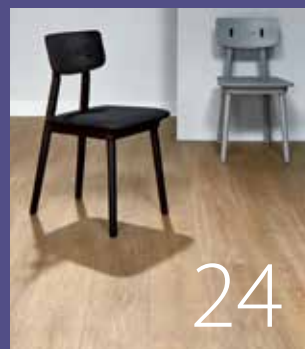
Allura offers beautiful wood, stone, metal and abstract designs across multiple tile and plank formats. 14 embossing structures and striking new formats such as Hungarian point and XXL planks, make Allura come to life.



04

allura flex 0.55

The combination of a glass fleece carrier and multiple calendared layers makes Allura Flex unprecedented in strength, performance and quality. Using the same tackifier and without the need to build up the subfloor.



24

allura flex

A collection of stable and functional loose lay vinyl tiles or planks which are adhered with tackifier. Flex can also be used alongside Tessera carpet tiles because of their 5mm gauge. Flex also has a 1mm transparent wear layer to withstand the toughest commercial environments.



18

allura safety

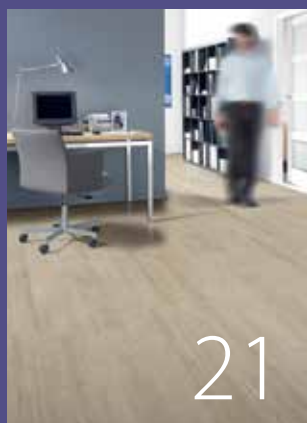
Our advanced Allura Safety Luxury vinyl safety tiles combine the stylish aesthetics, flexibility and performance of Allura luxury vinyl tiles with the slip resistant properties of Step Safety flooring.



30

allura click

Allura Click can be installed without any requirement for flooring adhesives as the system simply clicks together.



21

synergy

The Forbo Synergy Collection offers huge scope for creating stunning floor designs due to its modular format, varied functionality and exciting textures and colourways. It also has an added benefit – all items in the collection are the same price allowing complete freedom to mix and match the designs.



32

allura multi-format

A collection of 34 tiles and planks where all designs are available in a choice of Allura, Allura Flex and Allura Click formats.



21

LUXURY VINYL TILES

DESIGN INNOVATION

- Beautiful wood, stone, metal and abstract designs offered across multiple tile and plank formats
- 14 embossing structures make Allura come to life
- Striking new LVT formats such as Hungarian point and XXL planks

DURABILITY PERFORMANCE

- Embossed lacquering system ensures lasting appearance retention
- Choice of 0.55mm or 0.7mm wear layer for optimum durability
- 100% dimensionally stable avoiding gaps between tiles appearing over time

SUSTAINABLE EASY

- Manufactured with 100% green electricity
- 30% controlled recycled waste in the backing
- Easy to clean and maintain thanks to a specially embossed top-layer
- Installation waste can be recycled through our Back to the Floor scheme (UK only)

Allura strips

To enhance the floor design, Allura stripping is available in the following colours and can be used with 0.55mm or 0.7mm formats. Each strip is 5mm x 100cm and the minimum order quantity is 0.25m² (50 pieces).

f63491 | white

f63487 | black

f62416 | grigio concrete

f61255 | natural seagrass

f61257 | timber seagrass

f60074 | black rustic oak

f63624 | silver metal brush



F

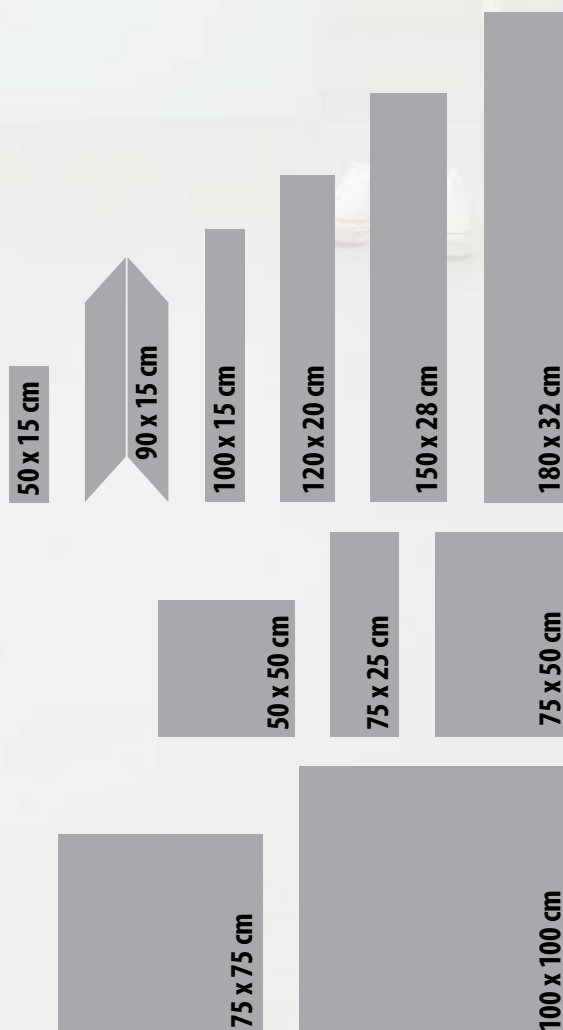
Colourway also available in Allura Flex

C

Colourway also available in Allura Click

A

Colourway also available in Allura Dry Back



The Hungarian Point, a parquetry design floor with a difference

The Hungarian point is a classic design for parquetry floors where small individual planks are cut under a 45° degree angle and modelled into a herringbone design. The result is a sophisticated floor design which produces a delicate vertical pattern. Allura's Hungarian point collections are available in both a contemporary and classic design.

The two can be mixed to create modern and individual styles. The subtle colour nuances between individual planks of this design create a truly unique effect on the floor.

The following colourways are available in Hungarian Point format.

Allura

w60055 waxed oak
w60351 white autumn oak
w60354 classic autumn oak
w60357 grey autumn oak
w60389 charcoal solid oak

Allura Flex

9051 white autumn oak
9054 classic autumn oak
9057 grey autumn oak



ALLURA WOOD DESIGNS AT A GLANCE

allura

0.70 / 0.55 **A**

Description	LRV
red cherry	11
classic beech	27
waxed oak	21
waxed oak	21
waxed oak	21
whitewash elegant oak	30
honey elegant oak	26
french oak	28
black rustic oak	8
forest green oak	22
light rustic oak	22
natural rustic pine	26
bleached rustic pine	41
weathered rustic pine	23
brown raw timber	13
white raw timber	44
grey raw timber	17
blue pastel oak	24
rose pastel oak	28
anthracite weathered oak	27
natural weathered oak	12
chameleon pine	
grey giant oak	20
dark giant oak	23
natural giant oak	29
white giant oak	53
weathered oak	35
steamed oak	26
roasted oak	22
pure oak	27
petrol oak	10
denim oak	9
central oak	21
whitened oak	43
deep country oak	17
light honey oak	37
rustic anthracite oak	15
vintage oak	24
whitened rough oak	27
dark silver rough oak	11
brown silver rough oak	13
white autumn oak	40
white autumn oak	40
classic autumn oak	20
classic autumn oak	20
grey autumn oak	22
grey autumn oak	22
golden collage oak	21
natural collage oak	23
grey collage oak	13
chocolate collage oak	13
mercury solid oak	14
charcoal solid oak	5
charcoal solid oak	5
charcoal solid oak	5
seaweed solid oak	6
royal solid oak	7
dark grey pine	15
black pine	12
grey seagrass	12
oyster seagrass	34
natural seagrass	26
timber seagrass	12

Item	Size	Bevel info	IR embossing
w60005	100 x 15	4 sided bevel	
w60026	100 x 15		
w60055	HP 90 x 15	2 sided bevel length	
w60056	50 x 15	4 sided bevel	
w60063	100 x 15	4 sided bevel	
w60064	120 x 20		
w60065	120 x 20		
w60071	100 x 15		
w60074	120 x 20	4 sided bevel	
w60075	120 x 20	4 sided bevel	
w60078	120 x 20	4 sided bevel	
w60082	120 x 20	4 sided bevel	yes
w60084	120 x 20	4 sided bevel	yes
w60085	120 x 20	4 sided bevel	yes
w60150	120 x 20	4 sided bevel	yes
w60151	120 x 20	4 sided bevel	yes
w60152	120 x 20	4 sided bevel	yes
w60183	150 x 28	4 sided bevel	
w60184	150 x 28	4 sided bevel	
w60185	150 x 28	4 sided bevel	
w60187	150 x 28	4 sided bevel	
w60269	120 x 20		
w60280	180 x 32	2 sided bevel length	
w60282	180 x 32	2 sided bevel length	
w60284	180 x 32	2 sided bevel length	
w60286	180 x 32	2 sided bevel length	
w60292	120 x 20	4 sided bevel	
w60293	120 x 20	4 sided bevel	
w60294	120 x 20	4 sided bevel	
w60295	120 x 20	4 sided bevel	
w60297	100 x 15	4 sided bevel	
w60298	100 x 15	4 sided bevel	
w60300	150 x 28	4 sided bevel	yes
w60301	150 x 28	4 sided bevel	yes
w60302	150 x 28	4 sided bevel	yes
w60305	150 x 28	4 sided bevel	yes
w60306	150 x 28	4 sided bevel	yes
w60308	150 x 28	4 sided bevel	yes
w60341	150 x 28	4 sided bevel	yes
w60343	150 x 28	4 sided bevel	yes
w60345	150 x 28	4 sided bevel	yes
w60350	100 x 15	4 sided bevel	
w60351	HP 90 x 15	2 sided bevel length	
w60353	100 x 15	4 sided bevel	
w60354	HP 90 x 15	2 sided bevel length	
w60356	100 x 15	4 sided bevel	
w60357	HP 90 x 15	2 sided bevel length	
w60373	120 x 20	4 sided bevel	
w60374	120 x 20	4 sided bevel	
w60375	120 x 20	4 sided bevel	
w60376	120 x 20	4 sided bevel	
w60381	100 x 15	4 sided bevel	
w60387	100 x 15	4 sided bevel	
w60388	50 x 15	4 sided bevel	
w60389	HP 90 x 15	2 sided bevel length	
w60484	100 x 15	4 sided bevel	
w60489	100 x 15	4 sided bevel	
w60663	120 x 20		
w60664	120 x 20		
w61241	100 x 15	4 sided bevel	
w61253	100 x 15	4 sided bevel	
w61255	100 x 15	4 sided bevel	
w61257	100 x 15	4 sided bevel	

All dimensions shown are centimetres

allura flex

1.0

allura click

0.55

Item	Size	Bevel info	IR embossing
9096	100 x 20	4 sided bevel	
9026	100 x 20		
1604	120 x 20		
1605	120 x 20		
1684	120 x 20	4 sided bevel	
1682	120 x 20	4 sided bevel	
9042	120 x 20	4 sided bevel	yes
9044	120 x 20	4 sided bevel	yes
9045	120 x 20	4 sided bevel	yes
9080	150 x 28	2 sided bevel length	
9084	150 x 28	2 sided bevel length	
1532	100 x 20	4 sided bevel	
1535	100 x 20	4 sided bevel	
1670	150 x 28	4 sided bevel	yes
1672	150 x 28	4 sided bevel	yes
1671	150 x 28	4 sided bevel	yes
1674	150 x 28	4 sided bevel	yes
9050	100 x 20	4 sided bevel	
9051	HP 120 x 20	2 sided bevel length	
9053	100 x 20	4 sided bevel	
9054	HP 120 x 20	2 sided bevel length	
9056	100 x 20	4 sided bevel	
9057	HP 120 x 20	2 sided bevel length	
9073	120 x 20	4 sided bevel	
9074	120 x 20	4 sided bevel	
9075	120 x 20	4 sided bevel	
9076	120 x 20	4 sided bevel	
1651	100 x 20		
1644	100 x 20		
1641	100 x 20		

Item	Size	Bevel info	IR embossing
cc60005	121.2 x 18.7	4 sided bevel	
cc60026	121.2 x 18.7	4 sided bevel	
cc60064	121.2 x 18.7	4 sided bevel	
cc60065	121.2 x 18.7	4 sided bevel	
cc60074	121.2 x 18.7	4 sided bevel	
cc60078	121.2 x 18.7	4 sided bevel	
cc60082	121.2 x 18.7	4 sided bevel	yes
cc60084	121.2 x 18.7	4 sided bevel	yes
cc60085	121.2 x 18.7	4 sided bevel	yes
cc60280	150.5 x 23.7	4 sided bevel	
cc60282	150.5 x 23.7	4 sided bevel	
cc60284	150.5 x 23.7	4 sided bevel	
cc60286	150.5 x 23.7	4 sided bevel	
cc60293	121.2 x 18.7	4 sided bevel	
cc60295	121.2 x 18.7	4 sided bevel	
cc60300	150.5 x 23.7	4 sided bevel	yes
cc60302	150.5 x 23.7	4 sided bevel	yes
cc60305	150.5 x 23.7	4 sided bevel	yes
cc60306	150.5 x 23.7	4 sided bevel	yes
cc60350	121.2 x 18.7	4 sided bevel	
cc60353	121.2 x 18.7	4 sided bevel	
cc60356	121.2 x 18.7	4 sided bevel	
cc60373	121.2 x 18.7	4 sided bevel	
cc60374	121.2 x 18.7	4 sided bevel	
cc60375	121.2 x 18.7	4 sided bevel	
cc60376	121.2 x 18.7	4 sided bevel	
cc60664	121.2 x 18.7	4 sided bevel	
cc61241	121.2 x 18.7	4 sided bevel	
cc61255	121.2 x 18.7	4 sided bevel	

allura wood

The Allura collection contains our largest range of wood designs including classic, contemporary and modern. The varieties offer excellent realism as they reflect the style and format of their natural inspiration, including the size and shape of the grain and plank.



Allura Wood **w60286** | white giant oak



w60302 | deep country oak $\oplus \ominus \frac{4}{4}$ FC w60300 | central oak $\oplus \ominus \frac{4}{4}$ FC



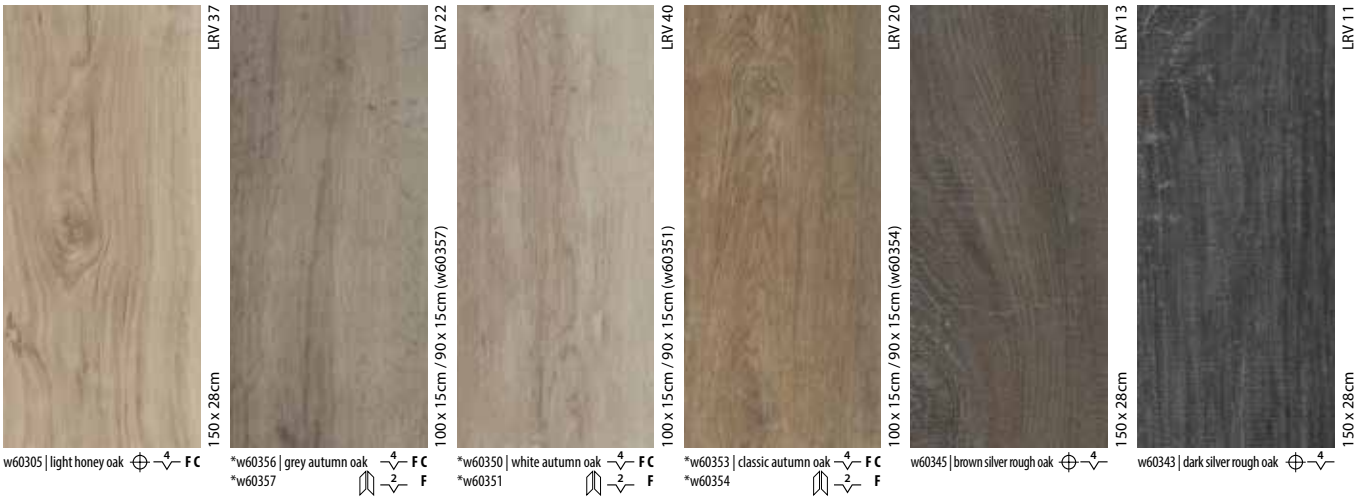
w60301 | whitened oak $\oplus \ominus \frac{4}{4}$ w60308 | vintage oak $\oplus \ominus \frac{4}{4}$



w60306 | rustic anthracite oak $\oplus \ominus \frac{4}{4}$ FC



w60280 | grey giant oak $\ominus \frac{2}{2}$ FC w60286 | white giant oak $\ominus \frac{2}{2}$ C w60284 | natural giant oak $\ominus \frac{2}{2}$ FC w60282 | dark giant oak $\ominus \frac{2}{2}$ C



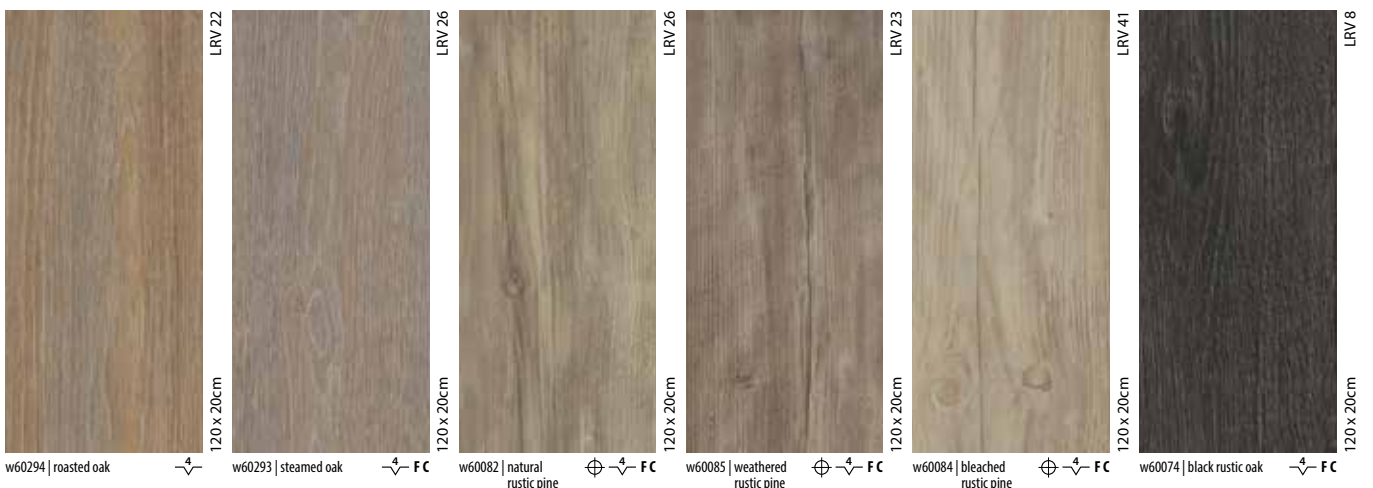
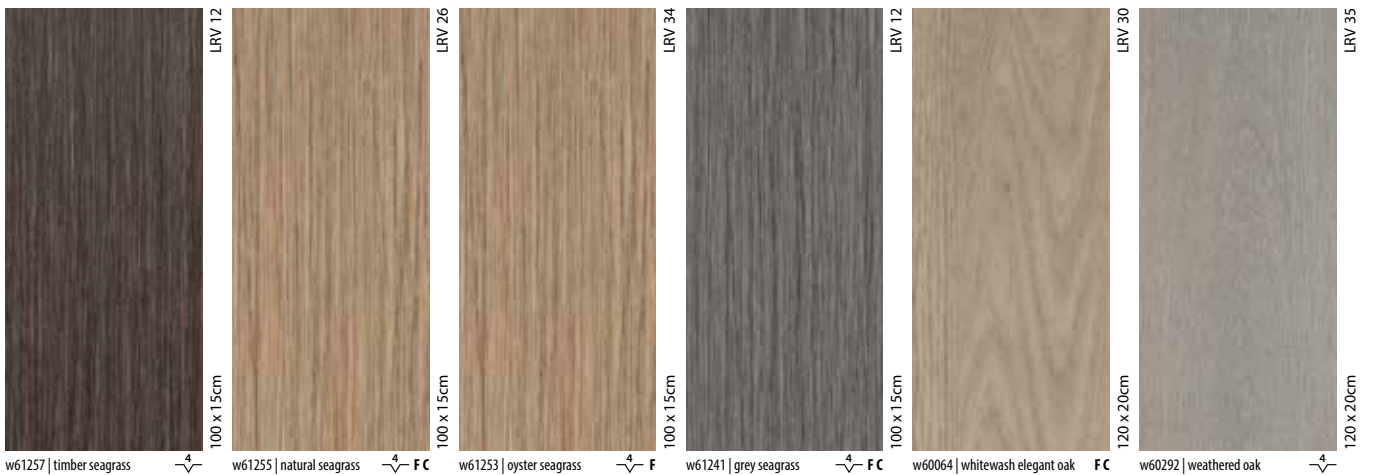
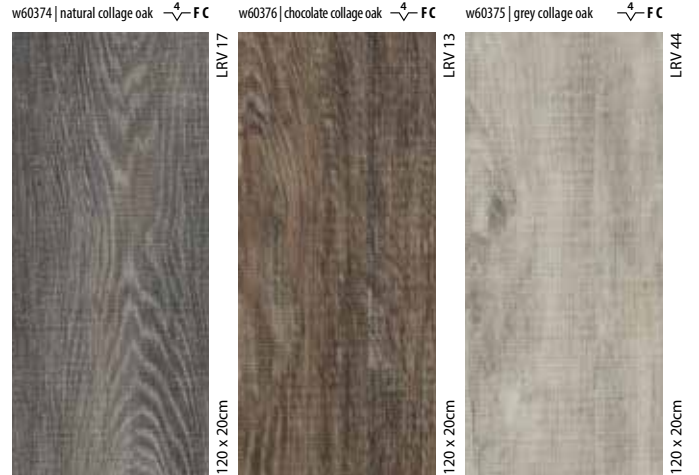
Description	Luxury vinyl tiles	
Dimensions	50 x 15cm / HP 90 x 15cm 100 x 15cm / 120 x 20cm 150 x 28cm / 180 x 32cm	
Packaging per carton (planks)	3.0m ² (40 pcs) / 4.5m ² (40 pcs) 3.0m ² (20 pcs) / 2.9m ² (12 pcs) 4.2m ² (10 pcs) / 4.6m ² (8 pcs)	
Total thickness	ISO 1765	2.5mm
Thickness wear layer	ISO 24340/ EN 428	0.55mm / 0.7mm
Collection size	63	
Application	EN 10874	0.55mm Class 33/42 0.7mm Class 34/43
CE	EN 14041	
Reaction to fire	EN 13501-1	B _{fl} -s1
Slip resistance	EN 13893	DS: $\geq$ 0.30

*Designed with natural colour variation

Full technical specifications are available at www.forbo-flooring.co.uk/downloads
Please note: Digital representations may vary from the actual product.
Please order a sample to see the full effect. Contact 0800 731 2369.



allura wood





LRV 22

120 x 20cm

FC



LRV 28

100 x 15cm



LRV 6

100 x 15cm

FC



LRV 7

100 x 15cm

FC



LRV 10

100 x 15cm

FC



LRV 9

100 x 15cm

FC



LRV 27

120 x 20cm

FC



LRV 26

120 x 20cm

FC



LRV 15

120 x 20cm

FC



LRV 12

120 x 20cm

FC



LRV 22

120 x 20cm

FC



LRV 27

100 x 15cm

FC



Allura Wood **w60063** | waxed oak



LRV 21

100 x 15cm / 50 x 15cm / 90 x 15cm

FC



LRV 5

100 x 15cm / 50 x 15cm / 90 x 15cm

FC



LRV 11

100 x 15cm

FC



LRV 14

100 x 15cm

FC



120 x 20cm



BREEAM generic ratings

Allura – Printed Laminate PVC Floor Covering (EN649)

Building Type	Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
A	A+	A+	A	A+	A+	✓	

Full technical specifications are available at www.forbo-flooring.co.uk/downloads

Please note: Digital representations may vary from the actual product.

Please order a sample to see the full effect. Contact 0800 731 2369.

ALLURA STONE & ABSTRACT DESIGNS AT A GLANCE

allura

0.70 / 0.55 **A**

Description	LRV	Item	Size	Bevel info	IR embossing
silver gradient	33	a60391	50 x 50		
golden gradient	33	a60393	50 x 50		
champagne satin	39	a63431	50 x 50		
blush satin	31	a63432	50 x 50		
silver satin	38	a63433	50 x 50		
shadow satin	30	a63434	50 x 50		
space		a63451	75 x 75		
galaxy		a63453	75 x 75		
fluid		a63455	75 x 75		
black	5	a63487	50 x 50		
white	70	a63491	50 x 50		
red	10	a63493	50 x 50		
ocean	15	a63495	50 x 50		
admiral	8	a63497	50 x 50		
ochre	31	a63499	50 x 50		
bronze weave	14	a63603	50 x 50	4 sided bevel	
graphite weave	10	a63604	50 x 50	4 sided bevel	
silver metal brush	33	a63624	50 x 50		
nickel metal brush	19	a63625	50 x 50		
cool traces of time	15	s62337	100 x 100		
warm traces of time	13	s62339	100 x 100		
black slate	11	s62404	50 x 50		
grey slate	20	s62408	50 x 50		
charcoal concrete	16	s62418	50 x 50		
charcoal concrete	16	s62518	100 x 100		
nero concrete	10	s62419	50 x 50		
nero concrete	10	s62519	100 x 100		
taupe sand	19	s62485	50 x 50	4 sided bevel	
white sand	55	s62488	50 x 50	4 sided bevel	
natural concrete	25	s62522	50 x 50		
natural concrete	25	s62512	100 x 100		
grigio concrete	21	s62523	50 x 50		
grigio concrete	21	s62513	100 x 100		
mist texture	31	s62534	50 x 50	4 sided bevel	
smoke texture	25	s62536	50 x 50	4 sided bevel	
shaded texture	24	s62538	50 x 50	4 sided bevel	
earth loam	20	s62542	50 x 50	4 sided bevel	
light loam	27	s62544	50 x 50	4 sided bevel	
grey loam	17	s62546	50 x 50	4 sided bevel	
amber loam	32	s62548	50 x 50	4 sided bevel	
silver grey marble	23	s62554	50 x 50		
bianco marble	51	s62557	50 x 50		
meteor hybrid	8	s62567	75 x 50		
canyon hybrid	13	s62569	75 x 50		
aurora marble	32	s62580	75 x 25		
carrara marble	58	s62582	75 x 25		
oblique marble	44	s62584	75 x 75		
iced stream	36	s63774	75 x 50	4 sided bevel	
silver stream	21	s63776	75 x 50	4 sided bevel	

All dimensions shown are centimetres

allura flex

1.0 **F**

Item	Size	Bevel info	IR embossing
1664	50 x 50		
9004	50 x 50		
1628	50 x 50		
1624	100 x 100		
1634	50 x 50		
1639	100 x 100		
1506	50 x 50		
1508	50 x 50		
1632	50 x 50		
1626	100 x 100		
1633	50 x 50		
1623	100 x 100		
9066	50 x 50	4 sided bevel	

allura click

0.55 C

Item	Size	Bevel info	IR embossing
cc63604	60 x 31.7		
cc62404	60 x 31.7		
cc62418	60 x 31.7		
cc62419	60 x 31.7		
cc62485	60 x 31.7		
cc62488	60 x 31.7		
cc62522	60 x 31.7		
cc62523	60 x 31.7		
cc63776	60 x 31.7		

allura stone



Allura Stone **s62522** | natural concrete



s62408 | grey slate LRV 20 50 x 50cm

s62404 | black slate FC LRV 11 50 x 50cm

s62488 | white sand F C LRV 55 50 x 50cm

s62485 | taupe sand F C LRV 19 50 x 50cm

s62554 | silver grey marble LRV 23 50 x 50cm

s62557 | bianco marble LRV 51 50 x 50cm

s63774 | iced stream LRV 36 75 x 50cm

s62339 | warm traces of time LRV 13 100 x 100cm

s62337 | cool traces of time LRV 15 100 x 100cm

s62584 | oblique marble LRV 44 75 x 75cm

s62582 | carrara marble LRV 58 75 x 25cm

s62580 | aurora marble LRV 32 75 x 25cm

s63776 | silver stream F C LRV 21 75 x 50cm

s62569 | canyon hybrid LRV 13 75 x 50cm

s62567 | meteor hybrid LRV 8 75 x 50cm

Description	Luxury vinyl tiles
Dimensions	50 x 50cm / 75 x 25cm / 75 x 50cm 75 x 75cm 100 x 100cm
Packaging per carton (tiles)	3.0m ² (12 pcs) / 4.0m ² (24 pcs) 3.75m ² (10 pcs) / 0.59m ² (1 pcs) 1.0m ² (1 pcs)
Total thickness	ISO 1765 2.5mm
Thickness wear layer	ISO 24340/ EN 428 0.55mm / 0.7mm
Collection size	30
Application	EN 10874 0.55mm Class 33/42 0.7mm Class 34/43
CE	EN 14041
Reaction to fire	EN 13501-1 B _{fl} -s1
Slip resistance	EN 13893 DS: ≥0.30

BREEAM generic ratings
Allura – Printed Laminate PVC Floor Covering (EN649)

Building Type	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
Office	A+	A+	A	A+	A+	✓

Full technical specifications are available at www.forbo-flooring.co.uk/downloads
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allura abstract

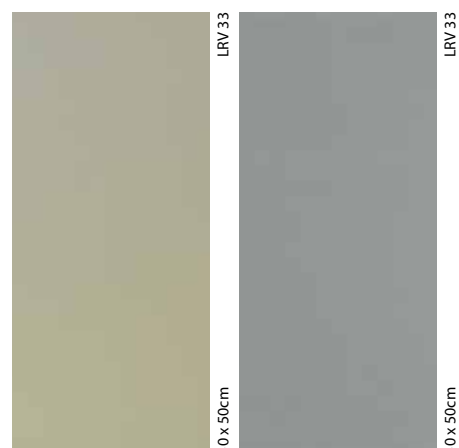


a63433 silver satin	a63431 champagne satin	a63432 blush satin	a63434 shadow satin	a63603 bronze weave	a63604 graphite weave
a63487 black	a63491 white	a63499 ochre	a63497 admiral	a63493 red	a63495 ocean



a63455 | fluid

75 x 75cm



a60393 | golden gradient

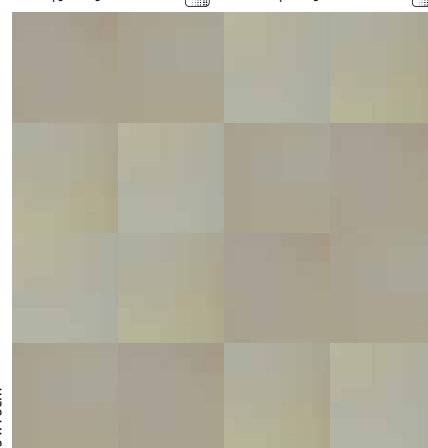
a60391 | silver gradient



a63451 | space



a63453 | galaxy

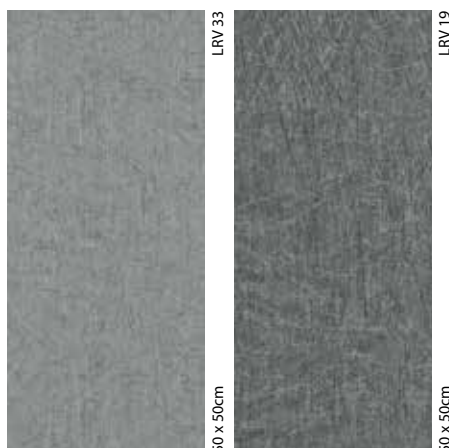


a60393 | golden gradient



Allura Abstract a63453 | galaxy

Description	Luxury vinyl tiles	
Dimensions	50 x 50cm / 75 x 75cm	
Packaging per carton (tiles)	3.0m ² (12 pcs) / 0.56m ² (1 pcs)	
Total thickness	ISO 1765	2.5mm
Thickness wear layer	ISO 24340/ EN 428	0.55mm / 0.7mm
Collection size	19	
Application	EN 10874	0.55mm Class 33/42 0.7mm Class 34/43
CE	EN 14041	
Reaction to fire	EN 13501-1	B _s -s1
Slip resistance	EN 13893	DS: ≥0.30



a63624 | silver metal brush

a63625 | nickel metal brush

LRV 19

**BREEAM generic ratings**

Allura – Printed Laminate PVC Floor Covering (EN649)

Building Type	Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
	A	A+	A+	A	A+	A+	✓

Full technical specifications are available at www.forbo-flooring.co.uk/downloads

Please note: Digital representations may vary from the actual product.

Please order a sample to see the full effect. Contact 0800 731 2369.

allura flex



Allura Flex 1672 | deep country oak



9096 | red cherry



9026 | classic beech



1535 | pure oak



1605 | honey elegant oak



9080 | grey giant oak



9084 | natural giant oak



1532 | steamed oak



1672 | deep country oak



1670 | central oak



1604 | whitewash elegant oak



1684 | black rustic oak



1682 | light rustic oak



9042 | natural rustic pine



1674 | rustic anthracite oak



9045 | weathered rustic pine



9044 | bleached rustic pine

1671 | light honey oak LRV 37
150 x 28cm

9074 | natural collage oak LRV 23
120 x 20cm

1644 | oyster seagrass LRV 34
100 x 20cm

9076 | chocolate collage oak LRV 13
120 x 20cm

9075 | grey collage oak LRV 13
120 x 20cm

1641 | natural seagrass LRV 26
100 x 20cm

1651 | grey seagrass LRV 12
100 x 20cm

*9053 | classic autumn oak LRV 20
100 x 20cm / HP 120 x 20cm (9054)

9073 | golden collage oak LRV 21
120 x 20cm

*9056 | grey autumn oak LRV 22
100 x 20cm / HP 120 x 20cm (9057)

*9050 | white autumn oak LRV 40
100 x 20cm / HP 120 x 20cm (9051)

Allura Flex **9073** | golden collage oak

Description	Luxury vinyl tiles	
Dimensions	50 x 50cm / 100 x 20cm HP 100 x 20cm / 100 x 100cm 150 x 28cm	
Packaging per carton (tiles)	2.5m ² (10 pcs)	
Packaging per carton (planks)	2.0m ² (10 pcs) / 2.4m ² (10 pcs) 2.4m ² (12 pcs) / 2.52m ² (6 pcs)	
Total thickness	ISO 1765	5mm
Thickness wear layer	ISO 24340/ EN 428	1mm
Collection size	26	
Application	EN 10874	0.55mm Class 33/42 0.7mm Class 34/43
Reaction to fire	EN 13501-1	B _{fl} -s1
Slip resistance	EN 13893	DS: ≥0.30

BREEAM generic ratings
Allura Flex – PVC Floor Covering with a foam layer (EN651)

Building Type	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
A	A+	A+	A	A+	A+	✓

Full technical specifications are available at www.forbo-flooring.co.uk/downloads
Please note: Digital representations may vary from the actual product.
Please order a sample to see the full effect. Contact 0800 731 2369.

allura flex



Allura Flex 1633 | grigio concrete



9011 | lobster red



9015 | gecko green



9017 | fox orange



9013 | halcyon blue



1633 | 1623 grigio concrete **A C | A**



1632 | 1626 natural concrete **A C | A**



1634 | 1639 nero concrete **A C | A**



1628 | 1624 charcoal concrete **A C | A**



1584 | coloured textile



1664 | graphite weave **A C**



1656 | cool sand



1508 | white sand



1506 | taupe sand



9004 | black slate



9066 | silver stream

A C

ALLURA MULTI FORMAT – THE CHOICE IS YOURS

34 designs in the new Allura collection are available in 3 installation methods: Stick, Tack or Click so that you can have Allura your way. Choose the design and colour first, then consider the required performance and installation time frame/budget that fits your needs.

All variations have Allura's core characteristics in common:

Glass fleece

The base for all products and the core element for the best possible dimensional stability performance available in the market.

Made in Europe

All products are produced to the same high Forbo standards and incorporate Forbo's exclusive embossed lacquering system.



Dryback

Fully adhered system

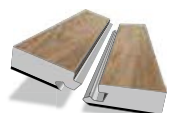
Allura 0.7/0.55/0.40mm is glued down on a suitable subfloor which gives you a permanent solution with long lasting performance.



Flex

Loose lay system

Allura Flex is a collection of stable and functional loose lay vinyl tiles or planks which are adhered with tackifier that allows post use removal and quicker installation. Flex can also be used alongside Tessera and Westbond carpet tiles because of their 5mm gauge. Flex also has a 1mm transparent wear layer to withstand the toughest commercial environments.



Click

Click system

Allura Click is a quick to install flooring solution as it can be installed without any requirement for flooring adhesives and is simply fitted over Allura Click Underlay.

ALLURA MULTI FORMAT – THE CHOICE IS YOURS

The table below details the colours available in this multi-format option.

allura 0.70 / 0.55 A						0.40 allura flex 1.0 F							
Description	LRV	0.70/0.55	Size	Bevel info	IR embossing	4.0	Size	Bevel info	IR embossing	1.0	Size	Bevel info	IR embossing
red cherry	11	w60005	100 x 15	4 sided bevel		w66005	100 x 20	4 sided bevel		9096	100 x 20	4 sided bevel	
classic beech	27	w60026	100 x 15	none		w66026	100 x 20	none		9026	100 x 20	none	
honey elegant oak	26	w60065	120 x 20	none		w66065	120 x 20	none		1605	120 x 20	none	
whitewash elegant oak	30	w60064	120 x 20	none		w66064	120 x 20	none		1604	120 x 20	none	
light rustic oak	22	w60078	120 x 20	4 sided bevel		w66078	120 x 20	4 sided bevel		1682	120 x 20	4 sided bevel	
black rustic oak	8	w60074	120 x 20	4 sided bevel		w66074	120 x 20	4 sided bevel		1684	120 x 20	4 sided bevel	
golden collage oak	21	w60373	120 x 20	4 sided bevel		w66373	120 x 20	4 sided bevel		9073	120 x 20	4 sided bevel	
natural collage oak	23	w60374	120 x 20	4 sided bevel		w66374	120 x 20	4 sided bevel		9074	120 x 20	4 sided bevel	
grey collage oak	13	w60375	120 x 20	4 sided bevel		w66375	120 x 20	4 sided bevel		9075	120 x 20	4 sided bevel	
chocolate collage oak	13	w60376	120 x 20	4 sided bevel		w66376	120 x 20	4 sided bevel		9076	120 x 20	4 sided bevel	
pure oak	27	w60295	120 x 20	4 sided bevel		w66295	100 x 20	4 sided bevel		1535	100 x 20	4 sided bevel	
steamed oak	26	w60293	120 x 20	4 sided bevel		w66293	100 x 20	4 sided bevel		1532	100 x 20	4 sided bevel	
weathered rustic pine	23	w60085	120 x 20	4 sided bevel	Yes	w66085	120 x 20	4 sided bevel	Yes	9045	120 x 20	4 sided bevel	Yes
natural rustic pine	26	w60082	120 x 20	4 sided bevel	Yes	w66082	120 x 20	4 sided bevel	Yes	9042	120 x 20	4 sided bevel	Yes
bleached rustic pine	41	w60084	120 x 20	4 sided bevel	Yes	w66084	120 x 20	4 sided bevel	Yes	9044	120 x 20	4 sided bevel	Yes
light honey oak	37	w60305	150 x 28	4 sided bevel	Yes	w66305	150 x 28	4 sided bevel	Yes	1671	150 x 28	4 sided bevel	Yes
central oak	21	w60300	150 x 28	4 sided bevel	Yes	w66300	150 x 28	4 sided bevel	Yes	1670	150 x 28	4 sided bevel	Yes
deep country oak	17	w60302	150 x 28	4 sided bevel	Yes	w66302	150 x 28	4 sided bevel	Yes	1672	150 x 28	4 sided bevel	Yes
rustic anthracite oak	15	w60306	150 x 28	4 sided bevel	Yes	w66306	150 x 28	4 sided bevel	Yes	1674	150 x 28	4 sided bevel	Yes
grey giant oak	20	w60280	180 x 32	2 sided bevel length		w66280	150 x 28	4 sided bevel		9080	150 x 28	4 sided bevel	
natural giant oak	29	w60284	180 x 32	2 sided bevel length		w66284	150 x 28	4 sided bevel		9084	150 x 28	4 sided bevel	
white autumn oak	40	w60350	100 x 15	4 sided bevel		w66350	100 x 20	4 sided bevel		9050	100 x 20	4 sided bevel	
classic autumn oak	20	w60353	100 x 15	4 sided bevel		w66353	100 x 20	4 sided bevel		9053	100 x 20	4 sided bevel	
grey autumn oak	22	w60356	100 x 15	4 sided bevel		w66356	100 x 20	4 sided bevel		9056	100 x 20	4 sided bevel	
natural seagrass	26	w61255	100 x 15	4 sided bevel		w66255	100 x 20	none		1641	100 x 20	none	
grey seagrass	12	w61241	100 x 15	4 sided bevel		w66241	100 x 20	none		1651	100 x 20	none	
charcoal concrete	16	s62418	50 x 50	none		s67418	50 x 50	none		1628	50 x 50	none	
grigio concrete	21	s62523	50 x 50	none		s67523	50 x 50	none		1633	50 x 50	none	
natural concrete	25	s62522	50 x 50	none		s67522	50 x 50	none		1632	50 x 50	none	
nero concrete	10	s62419	50 x 50	none		s67419	50 x 50	none		1634	50 x 50	none	
black slate	11	s62404	50 x 50	none		s67404	50 x 50	none		9004	50 x 50	none	
white sand	55	s62488	50 x 50	4 sided bevel		s67488	50 x 50	none		1508	50 x 50	none	
taupe sand	19	s62485	50 x 50	4 sided bevel		s67485	50 x 50	none		1506	50 x 50	none	
silver stream	21	s63776	75 x 50	4 sided bevel		s67776	50 x 50	4 sided bevel		9066	50 x 50	4 sided bevel	

All dimensions shown are centimetres

allura click 0.55 c

0.55	Size	Bevel info	IR embossing
cc60005	121.2 x 18.7	4 sided bevel	
cc60026	121.2 x 18.7	4 sided bevel	
cc60065	121.2 x 18.7	4 sided bevel	
cc60064	121.2 x 18.7	4 sided bevel	
cc60078	121.2 x 18.7	4 sided bevel	
cc60074	121.2 x 18.7	4 sided bevel	
cc60373	121.2 x 18.7	4 sided bevel	
cc60374	121.2 x 18.7	4 sided bevel	
cc60375	121.2 x 18.7	4 sided bevel	
cc60376	121.2 x 18.7	4 sided bevel	
cc60295	121.2 x 18.7	4 sided bevel	
cc60293	121.2 x 18.7	4 sided bevel	
cc60085	121.2 x 18.7	4 sided bevel	Yes
cc60082	121.2 x 18.7	4 sided bevel	Yes
cc60084	121.2 x 18.7	4 sided bevel	Yes
cc60305	150.5 x 23.7	4 sided bevel	Yes
cc60300	150.5 x 23.7	4 sided bevel	Yes
cc60302	150.5 x 23.7	4 sided bevel	Yes
cc60306	150.5 x 23.7	4 sided bevel	Yes
cc60280	150.5 x 23.7	4 sided bevel	
cc60284	150.5 x 23.7	4 sided bevel	
cc60350	121.2 x 18.7	4 sided bevel	
cc60353	121.2 x 18.7	4 sided bevel	
cc60356	121.2 x 18.7	4 sided bevel	
cc61255	121.2 x 18.7	4 sided bevel	
cc61241	121.2 x 18.7	4 sided bevel	
cc62418	60 x 31.7	none	
cc62523	60 x 31.7	none	
cc62522	60 x 31.7	none	
cc62419	60 x 31.7	none	
cc62404	60 x 31.7	none	
cc62488	60 x 31.7	none	
cc62485	60 x 31.7	none	
cc63776	60 x 31.7	none	

allura wood 0.40/0.55/0.70

Description	Luxury vinyl tiles	
Dimensions	50 x 15cm / HP 90 x 15cm 100 x 15cm / 120 x 20cm 150 x 28cm / 180 x 32cm	
Packaging per carton (planks)	3.0m ² (40 pcs) / 4.5m ² (40 pcs) 3.0m ² (20 pcs) / 2.9m ² (12 pcs) 4.2m ² (10 pcs) / 4.6m ² (8 pcs)	
Total thickness	ISO 1765	2.0mm / 2.5mm / 2.5mm
Thickness wear layer	ISO 24340/ EN 428	0.40mm / 0.55mm / 0.7mm
Collection size	26	
Application	EN 10874	0.40mm Class 32/41 0.55mm Class 33/42 0.7mm Class 34/43
CE	EN 14041	
Reaction to fire	EN 13501-1	B _{fl} -s1
Slip resistance	EN 13893	DS: ≥0.30

**Designed with natural colour variation*

allura click

Description	Luxury vinyl tiles	
Dimensions	60 x 31.7cm 121.2 x 18.7cm 150.5 x 23.7cm	
Packaging per carton (tiles)	1.90m ² (10 pcs)	
Packaging per carton (planks)	1.81m ² (8 pcs) / 2.14m ² (6 pcs)	
Total thickness	ISO 1765	5mm
Thickness wear layer	ISO 24340 EN 428	0.55mm
Collection size	34	
Application	EN 10874	Class 33
CE	EN 14041	
Reaction to fire	EN 13501-1	B _{fl} -s1 With or without foam underlay
Slip resistance	EN 13893	DS: ≥0.30

allura stone 0.40/0.55/0.70

Description	Luxury vinyl tiles	
Dimensions	50 x 50cm / 75 x 25cm 75 x 50cm / 75 x 75cm 100 x 100cm	
Packaging per carton (tiles)	3.0m ² (12 pcs) / 4.0m ² (24 pcs) 3.75m ² (10 pcs) / 0.59m ² (1 pcs) 1.0m ² (1 pcs)	
Total thickness	ISO 1765	2.0mm / 2.5mm / 2.5mm
Thickness wear layer	ISO 24340/ EN 428	0.40mm / 0.55mm / 0.7mm
Collection size	8	
Application	EN 10874	0.40mm Class 32/41 0.55mm Class 33/42 0.7mm Class 34/43
CE	EN 14041	
Reaction to fire	EN 13501-1	B _{fl} -s1
Slip resistance	EN 13893	DS: ≥0.30

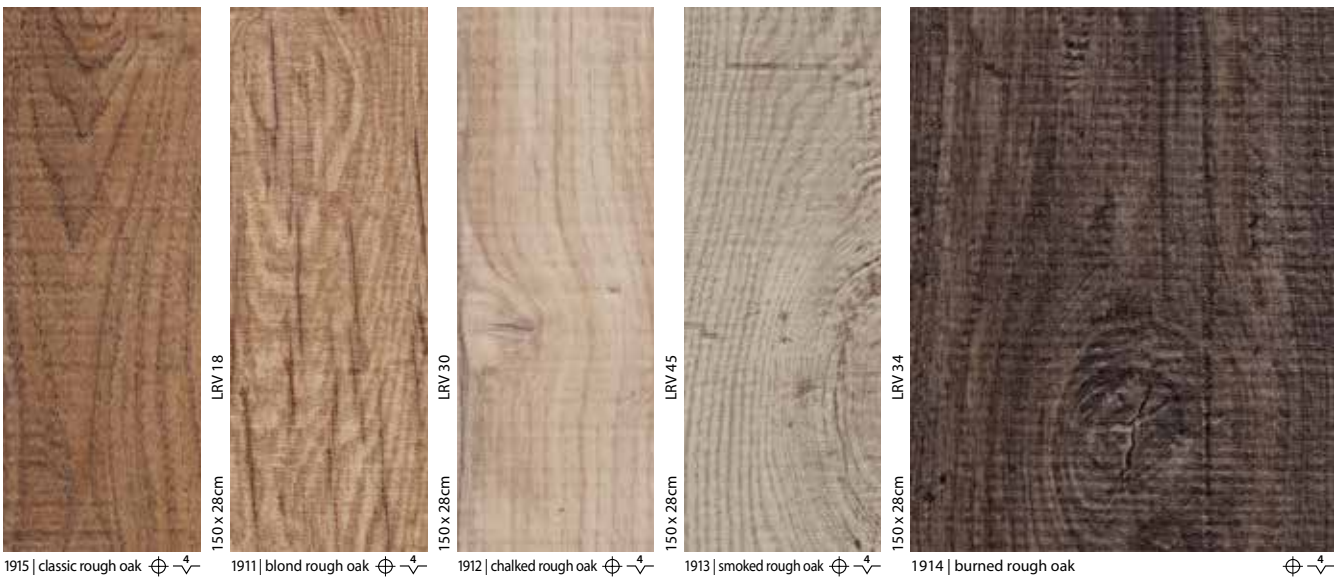
allura flex

Description	Luxury vinyl tiles	
Dimensions (tiles)	50 x 50cm	
Dimensions (planks)	100 x 20cm / 120 x 20cm 100 x 100cm 150 x 28cm	
Packaging per carton (tiles)	2.5m ² (10 pcs)	
Packaging per carton (planks)	2.0m ² (10 pcs) / 2.4m ² (10 pcs) 2.4m ² (12 pcs) / 2.52m ² (6 pcs)	
Total thickness	ISO 1765	5mm
Thickness wear layer	ISO 24340 EN 428	1mm
Collection size	34	
Application	EN 10874	Class 34/43
CE	EN 14041	
Reaction to fire	EN 13501-1	B _{fl} -s1
Slip resistance	EN 13893	DS: ≥0.30

allura flex 0.55

wood

The Allura Flex 0.55 collection combines the warm feeling of a natural wooden floor with the unique characteristics of a strong and durable LVT.





Allura Flex 0.55 1972 | light grey pine + 1973 | dark grey pine



LRV 23

120 x 20cm



LRV 13

120 x 20cm

1976 | light green pine

1977 | dark green pine



LRV 26

120 x 20cm

1972 | light grey pine



1973 | dark grey pine



LRV 25

120 x 20cm

1974 | light blue pine



LRV 17

120 x 20cm

1975 | dark blue pine

Description	Loose lay vinyl tiles	
Dimensions	50 x 50cm / 75 x 50cm 80 x 80cm on pallet / 100 x 20cm 120 x 20cm / 150 x 28cm	
Packaging per carton (tiles)	3m ² (12 pcs) / 3.75m ² (10 pcs)	
Packaging per carton (planks)	2.8m ² (14 pcs) / 2.88m ² (12 pcs) 4.2m ² (10 pcs)	
Total thickness	ISO 24346	4mm
Thickness wear layer	ISO 24340	0.55mm
Collection size	40	
Application	EN 10874	Class 33/42
	EN 14041	
Reaction to fire	EN 13501-1	B _{fl} -s1
Slip resistance	EN 13893	DS: ≥0.30

Key:

 = 4 sided bevelled = in-register embossing**BREEAM generic ratings****Allura Flex 0.55** – PVC Floor Covering with a foam layer (EN651)

Building Type	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
Office	A+	A+	A	A	A+	✓

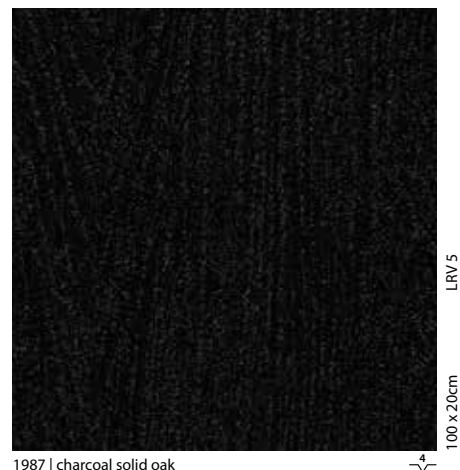
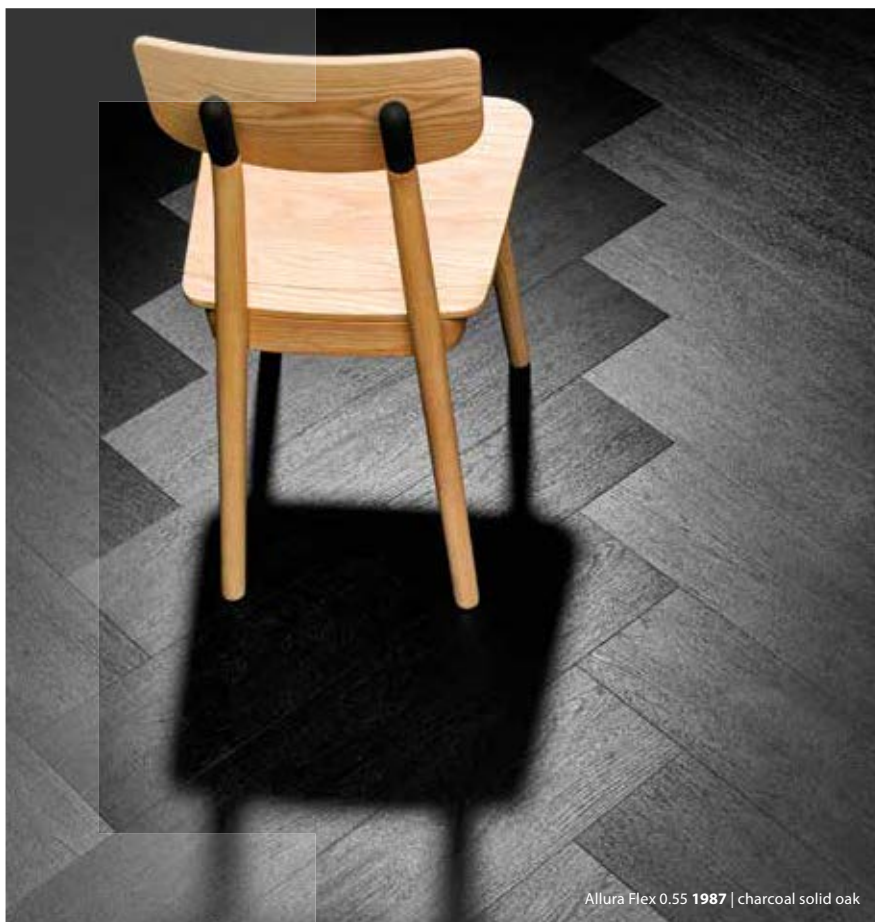
Full technical specifications are available at www.forbo-flooring.co.uk/downloads

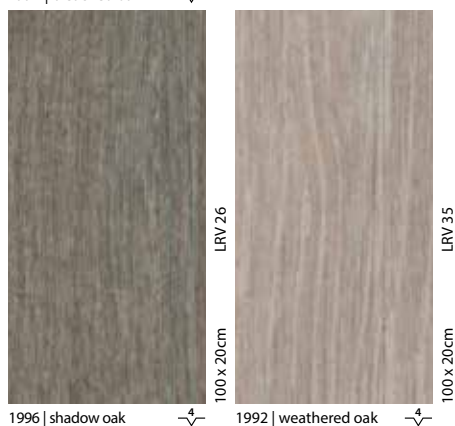
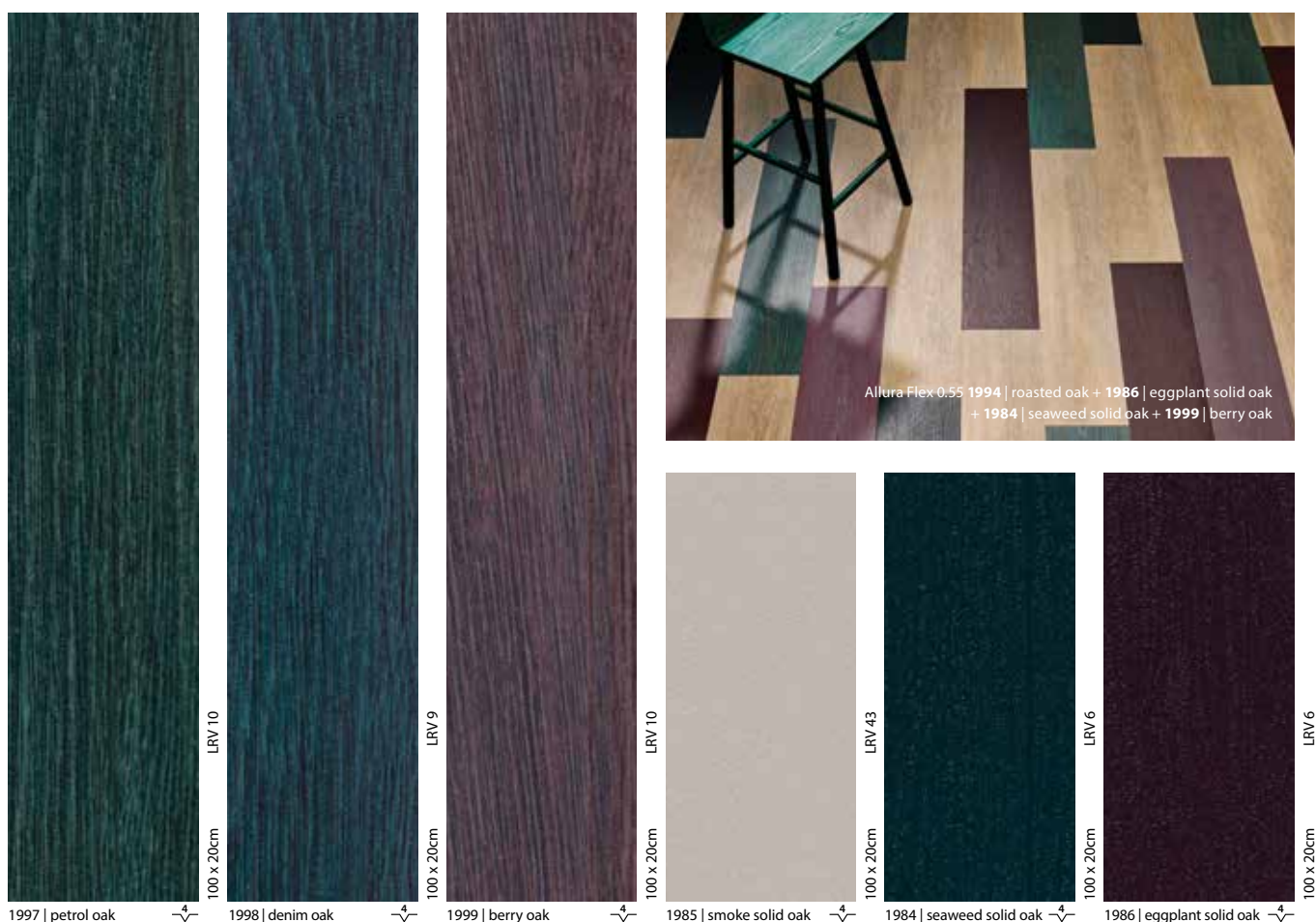
Please note: Digital representations may vary from the actual product.

Please order a sample to see the full effect. Contact 0800 731 2369.

allura flex 0.55

wood





Description	Loose lay vinyl tiles	
Dimensions	50 x 50cm / 75 x 50cm 80 x 80cm on pallet / 100 x 20cm 120 x 20cm / 150 x 28cm	
Packaging per carton (tiles)	3m ² (12 pcs) / 3.75m ² (10 pcs)	
Packaging per carton (planks)	2.8m ² (14 pcs) / 2.88m ² (12 pcs) 4.2m ² (10 pcs)	
Total thickness	ISO 24346	4mm
Thickness wear layer	ISO 24340	0.55mm
Collection size	40	
Application	EN 10874	Class 33/42
CE	EN 14041	
Reaction to fire	EN 13501-1	B _{fl} -s1
Slip resistance	EN 13893	DS: ≥0.30

Key:
 = 4 sided bevelled



BREEAM generic ratings

Allura Flex 0.55 – PVC Floor Covering with a foam layer (EN651)

Building Type	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
Office	A+	A+	A	A	A+	✓

Full technical specifications are available at www.forbo-flooring.co.uk/downloads

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allura flex 0.55

stone



Allura Flex 0.55 **1953** | sky marble + **1955** | oyster marble + **1957** | bianco marble



LRV 51

1958/1957 | bianco marble 75 x 50cm/50 x 50cm



LRV 46

1956/1955 | oyster marble 75 x 50cm/50 x 50cm



LRV 43

1953 | sky marble

50 x 50cm



LRV 12

1954 | nero marble

50 x 50cm



Allura Flex 0.55 **1957** | bianco marble + **1954** | nero marble



LRV 36



LRV 21



LRV 11



LRV 13

75 x 50cm



LRV 10

75 x 50cm



Description	Loose lay vinyl tiles	
Dimensions	50 x 50cm / 75 x 50cm 80 x 80cm on pallet / 100 x 20cm 120 x 20cm / 150 x 28cm	
Packaging per carton (tiles)	3m ² (12 pcs) / 3.75m ² (10 pcs)	
Packaging per carton (planks)	2.8m ² (14 pcs) / 2.88m ² (12 pcs) 4.2m ² (10 pcs)	
Total thickness	ISO 24346	4mm
Thickness wear layer	ISO 24340	0.55mm
Collection size	40	
Application	EN 10874	Class 33/42
CE	EN 14041	
Reaction to fire	EN 13501-1	B _{fl} -s1
Slip resistance	EN 13893	DS: ≥0.30

Key:

= 4 sided bevelled



LRV 8

75 x 50cm

**BREEAM generic ratings**

Allura Flex 0.55 – PVC Floor Covering with a foam layer (EN651)

Building Type	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
Office	A+	A+	A	A	A+	✓

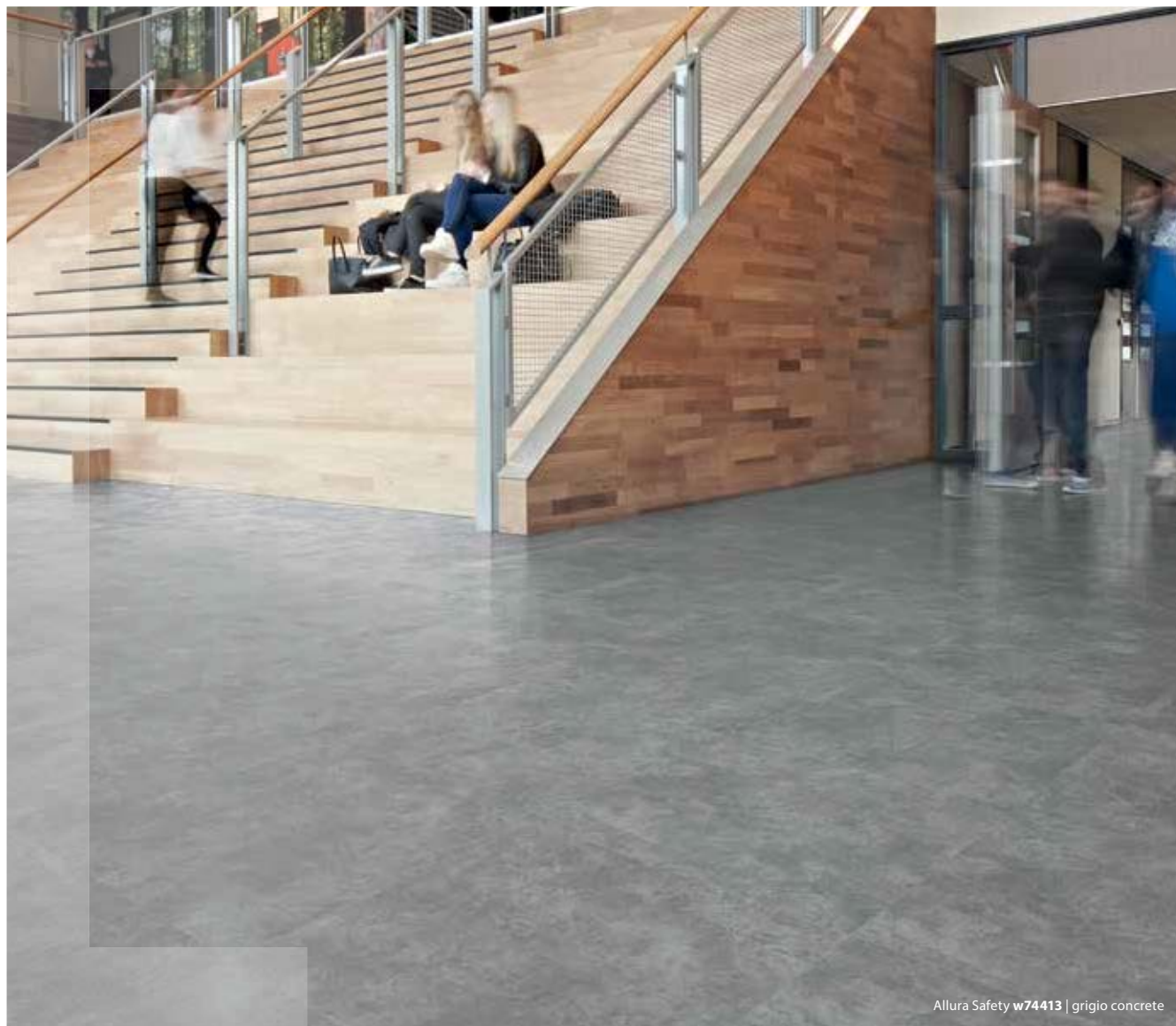
Full technical specifications are available at www.forbo-flooring.co.uk/downloads

Please note: Digital representations may vary from the actual product.

Please order a sample to see the full effect. Contact 0800 731 2369.

allura safety R10

Our advanced Allura Safety luxury vinyl tiles combine the stylish aesthetics, flexibility and performance of Allura luxury vinyl tiles with the slip resistant properties of Step Safety flooring.



Allura Safety **w74413** | grigio concrete



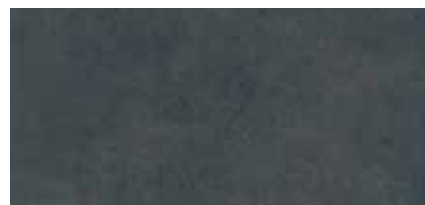
74414 | warm concrete

LRV 41



74412 | natural concrete

LRV 25



74419 | nero concrete

LRV 10



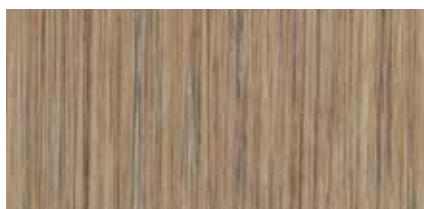
74413 | grigio concrete

LRV 21



74457 | timber seagrass

LRV 12



74455 | natural seagrass

LRV 26



74453 | oyster seagrass

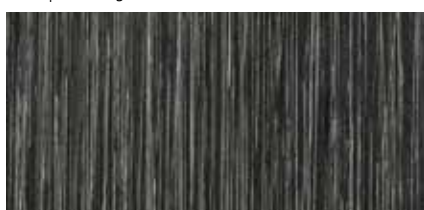
LRV 34



74459 | white seagrass

LRV 60

Description	Luxury safety tiles	
Dimensions	48cm x 48cm	
Total thickness	ISO 1765	2.5mm
Thickness wear layer	EN-ISO 24340	0.7mm
Collection size	16	
Application	EN 10874	Class 34/43
Slip resistance	EN 13845 Annex C	ESf
	DIN 51130	R10
	TRRL Pendulum – Wet test – slider 96	≥ 36
CE	EN 14041	
Reaction to fire	EN 13501-1	B _{fl} -s1
Slip resistance	EN 13893	DS: ≥0.30



74452 | black seagrass

LRV 12



Allura Safety 74452 | black seagrass



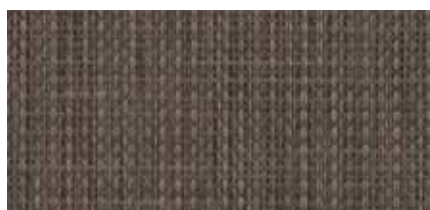
74424 | silver metal brush

LRV 33



74489 | silver sand

LRV 32



74494 | coloured textile

LRV 13



74425 | nickel metal brush

LRV 19



74488 | white sand

LRV 55



74499 | natural textile

LRV 17



74496 | indigo textile

LRV 9

**BREEAM generic ratings****Allura safety** – PVC Floor Covering with enhanced slip resistance (EN13845)

Building Type	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
Office A	A+	A+	B	A	A+	✓

Full technical specifications are available at www.forbo-flooring.co.uk/downloads

Please note: Digital representations may vary from the actual product.

Please order a sample to see the full effect. Contact 0800 731 2369.



The Forbo Synergy Collection offers huge scope for creating stunning floor designs due to its modular format, varied functionality and exciting textures and colourways. It also has an added benefit – all items in the collection are the same price allowing complete freedom to mix and match the designs.

The collection consists of three design elements which combine texture and colour with specific shapes. From the linearity of 'Seagrass' in a plank format, to the vivid 'Hybrid', highly textured in Tessera and available as a large format rectangular tile, to the understated 'Marble' in a traditional square, Forbo Synergy opens up a whole new world of design possibilities. Each of these three elements is complemented by pure colour from the Tessera Clarity range.

There's more to Synergy than just innovative texture and formats. The collection also offers the varied functionality needed in all modern offices. Tessera carpet tiles are

the obvious choice where acoustics and underfoot comfort are desired, and the maintenance and durability properties of Allura Flex vinyl tiles make it ideal for those areas subject to occasional food and drink spillages, or a high incidence of wheeled traffic.

As all Synergy products are easily installed using the same adhesive, and can be used directly next to each other without the need for transition strips, additional profiles, or inconvenient and expensive build-up of the sub-floor, the offer is as convenient as it is beautiful.

In line with the Forbo Committed to the Health of One programme, Synergy exceeds indoor air quality standards, and is manufactured in plants certified to SA8000, one of the world's preeminent social standards.

For samples please contact **0800 731 2369** or **samples.uk@forbo.com**

For information on the BREEAM ratings for the Synergy collection, please visit **www.forbo-flooring.co.uk/synergy**

ONE WORKSPACE COLLECTION, ONE PRICE



allura flex seagrass



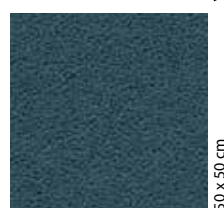
1642 | black

tessera® seagrass



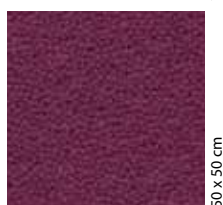
3201 | indigo

tessera® clarity



7910118 | stormcloud

tessera® clarity



7910116 | boysenberry

tessera® marble allura flex marble



3209 | sky



1453 | sky



tessera® hybrid



3205 | topaz

allura flex hybrid



1428 | topaz

tessera® clarity



7910117 | tourmaline

Seagrass + Clarity



Tessera Clarity **7910118** | stormcloud +
Allura Flex Seagrass **1642** | black + Tessera Seagrass **3201** | indigo

tessera® seagrass



3200 | white seagrass | 100 x 20 cm LRV 32



3201 | indigo seagrass | 100 x 20 cm LRV 10



3202 | black seagrass | 100 x 20 cm LRV 8



3203 | oyster seagrass | 100 x 20 cm LRV 20

allura flex seagrass



1647 | white seagrass | 100 x 20 cm LRV 61



1640 | indigo seagrass | 100 x 20 cm LRV 11

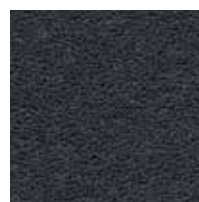


1642 | black seagrass | 100 x 20 cm LRV 12

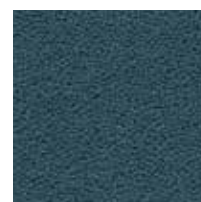


1644 | oyster seagrass | 100 x 20 cm LRV 34

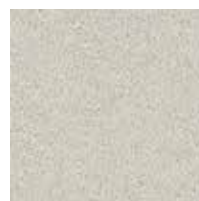
tessera® clarity



7910120 | cannonball LRV 6
50 x 50 cm



7910118 | stormcloud LRV 9
50 x 50 cm

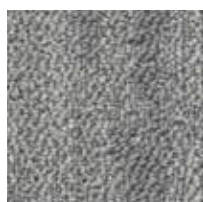


7910122 | ermine LRV 43
50 x 50 cm

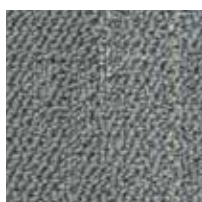
Marble + Clarity



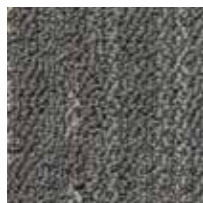
tessera® marble



3208 | bianco marble LRV 26
50 x 50 cm



3209 | sky marble LRV 20
50 x 50 cm



3210 | ambergis marble LRV 15
50 x 50 cm



3211 | nero marble LRV 14
50 x 50 cm

allura flex marble



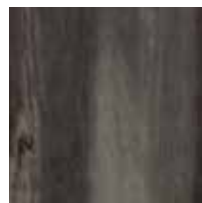
1457 | bianco marble LRV 51
50 x 50 cm



1453 | sky marble LRV 43
50 x 50 cm



1455 | ambergis marble LRV 23
50 x 50 cm



1454 | nero marble LRV 12
50 x 50 cm

tessera® clarity



7910119 | quince LRV 48
50 x 50 cm



7910114 | brown ochre LRV 16
50 x 50 cm



7910116 | boysenberry LRV 7
50 x 50 cm

Hybrid + Clarity



tessera® hybrid



3204 | umber hybrid LRV 17
75 x 50 cm



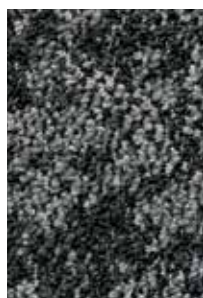
3205 | topaz hybrid LRV 15
75 x 50 cm



1426 | umber hybrid LRV 20
75 x 50 cm



1428 | topaz hybrid LRV 22
75 x 50 cm



3206 | meteor hybrid LRV 11
75 x 50 cm



3207 | sapphire hybrid LRV 12
75 x 50 cm



1427 | meteor hybrid LRV 8
75 x 50 cm



1429 | sapphire hybrid LRV 11
75 x 50 cm

allura flex hybrid

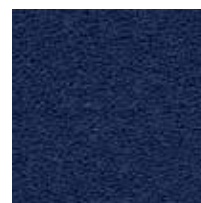
tessera® clarity



7910117 | tourmaline LRV 26
50 x 50 cm



7910115 | peacock LRV 7
50 x 50 cm



7910121 | ink LRV 6
50 x 50 cm

SYNERGY TECHNICAL SPECIFICATION

Allura Flex meets the requirements of EN-ISO 10581 – Type 1. Tessera is measured according to EN-ISO 1307

	Allura Flex	Tessera Seagrass	Tessera Hybrid	Tessera Marble	Tessera Clarity
Description	Loose lay luxury vinyl tiles	Tufted Multi-pile Height Loop carpet tile	Tufted Multi-pile Height Loop carpet tile	Tufted Multi-pile Height Loop carpet tile	Fusion Bonded Cut Pile Carpet tile
 Total thickness EN-ISO 24346	5.00 mm	6.6 mm ± 10%	7.1 mm ± 10%	6.6 mm ± 10%	8.7 mm ± 10%
 Thickness of wearlayer EN-ISO 24340	1.00 mm	n/a	n/a	n/a	n/a
Pile height	n/a	3.8 mm ± 0.5 mm	4.0 mm ± 0.5 mm	3.0 mm ± 0.5 mm	5.1 mm ± 0.5 mm
 Collection size	12	4	4	4	9
Wear classification EN-ISO 1307	n/a	Class 33			Class 32
EN-ISO 10874: Commercial very heavy Light industrial general	Class 34 Class 43	n/a			
 Tile size EN-ISO 24342	50x50 cm 75x50 cm	n/a	75x50 cm	50x50 cm	50x50 cm
 Plank size EN-ISO 24342	100x20 cm	100x20 cm		n/a	
Squareness and straightness EN-ISO 24342	≤ 400 mm: ≤ 0.25 mm ≥ 400 mm: ≥ 0.35 mm	n/a			
 Dimensional stability EN-ISO 23999 / EN986	≤ 0.05%	≤ 0.2%	≤ 0.4%	≤ 0.2%	≤ 0.1%
Pile composition	n/a	100% Antron Lumena Polyamide 6.6			100% Polyamide 6.6
Dye method	n/a	100% Solution Dyed			Hank Dyed
Tuft density	n/a	212,760 per m² ± 10%	208,032 per m² ± 10%	236,400 per m² ± 10%	204,000 per m² ± 10%
Pile weight	n/a	752 gr/m² ± 10%	978 gr/m² ± 10%	875 gr/m² ± 10%	712 gr/m² ± 10%
 Total weight EN-ISO 23997	ca. 6,550 gr/m²	4,267 gr/m² ± 10%	4,493 gr/m² ± 10%	4,390 gr/m² ± 10%	2,400 gr/m² ± 10%
Backing	n/a	Primary backing: Polyester/polyamide Secondary backing: Modified bitumen and polyester fleece			100% Recycled polyester softback
Packaging per carton: tiles or planks	50x50cm: 2.5 m² = 10 pcs 75x50cm: 2.25 m² = 6 pcs 100x20cm: 2.0 m² = 10 pcs	100x20cm: 3 m² = 15 pcs	75x50cm: 4.5 m² = 12 pcs	50x50cm: 4 m² = 16 pcs	50x50cm: 4.5 m² = 18 pcs
 Abrasion resistance EN 660-2	Group T	n/a			
 Slip resistance DIN 51130 / EN 13893	R10	DS: ≥ 0.3			
 Acoustical impact noise reduction EN-ISO 717-2/ISO 10140-3	14 dB	28 dB	26 dB	29 dB	28 dB
 Castor chair continuous use EN 425 / EN 985	No effect	Minimum R value: ≥ 2.4			
 Indentation residual ISO 24343-1 / EN 433	≤ 0.12 mm	n/a			
 Light fastness EN-ISO 105-B02	≥ 6	≥ 5			
 Resistance to chemicals EN-ISO 26987	Very good	n/a			
Heat resistant EN 12664	0.02 m² K/W	n/a			
Heat dissipation DIN 52614	W1:37 / W10:230	n/a			
Environmental	All Synergy products are manufactured using 100% electricity made from renewable sources				
	Allura Flex contains 22% recycled content by weight	Seagrass contains 61% recycled content by weight	Hybrid contains 58% recycled content by weight	Marble contains 59% recycled content by weight	Clarity carpet tiles contain 12.5% recycled content by weight
	Allura Flex, Tessera Seagrass, Hybrid and Marble meet 01350 Indoor Air Quality standard				n/a
	Manufacturing plants have certified Environmental Management Systems in accordance with ISO 14001				
Guarantee	10 years under heavy contract conditions				7 years under general contract conditions
	provided that they have been professionally fitted by a recognised contractor and regularly maintained in accordance with the Forbo requirements currently in force				
Installation method	random	Half drop or Herringbone	Monolithic, Half drop or Brick	Monolithic, Quarter turn or Tesselated	Monolithic, Quarter turn or Tesselated
Allura Flex and Tessera meet the requirements of EN 14041					
 Reaction to fire EN 13501-1	B _s s1	B _s s1	B _s s1	B _s s1	C _s s1
 Slip resistance EN 13893	DS: ≥ 0.3	DS: ≥ 0.3	DS: ≥ 0.3	DS: ≥ 0.3	DS: ≥ 0.3
 Thermal conductivity EN 12524	0.25 W (m.K)	n/a			
 Electrical resistance EN 1815 / EN-ISO 10965	Body voltage: Pass < 2.0 kV	Body voltage: Pass < 2.0 kV <1 x 10⁹ : Static dissipative			

Recommended adhesive

Our recommended adhesive for Allura Flex and tessera carpet tile is 542 Eurofix Tack Plus.

Forbo Flooring Systems is part of the Forbo Group, a global leader in flooring and movement systems, and offers a full range of flooring products for commercial and affordable housing and new build markets. High quality linoleum, vinyl, textile, flocked and entrance flooring products combine functionality, colour and design, offering total flooring solutions for any environment.



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